

TECHNICAL DATA SHEET

1-component (+CAT), extremely low viscous, polyurethane based injection system. Reacts in a semi-rigid foam in combination with water.

Designed for crack sealing.



I. Applications

TEKINJECT PU 1C FLEX 55 is a perfect injection system for sealing extremely fine cracks. Variable reaction time ensures sealing and penetrations in a variable application field:

- Due to its low viscosity, it can be used to seal extremely fine cracks (from 0,2 mm)
- Injection of injectable hoses
- Soil injections and creation of horizontal and vertical barriers

II. Properties

- TEKINJECT PU 1C FLEX 55 is a 1-component (+cat), polyurethane based injection system that needs water to react and reacts into a semi-rigid, hydrophobic grout that reacts in a closed cell structure.
- Good chemical resistance against many acids, bases, solvents, and fuels (check chemical resistance list)
- No shrinkage after curing
- Free expansion: up to 20 times
- Non-toxic: does not contain solvents.
- Non-flammable.
- Excellent adhesion on mineral building materials such as concrete, cement and brick.
- Variable reaction time by adjusting the TEKINJECT PU 1C CAT. Even quicker reaction times can be obtained by adding the TEKINJECT PU 1C ACCELERATOR.

III. Technical Data

- Typical values:

TEKINJECT PU 1C FLEX 55 RESIN:

Color	Brown
Viscosity (20°C)	55 mPa.s
Density (20°C)	1,18 g/cm ³
Flash Point	> 150°C
Storage temperature	Between 10°C and 30°C

TEKINJECT PU 1C CAT:

Color	Transparent - yellow
Viscosity (20°C)	20 mPa.s
Density (20°C)	1,00 g/cm ³
Flash Point	> 148 °C
Storage temperature	Between 10°C and 30°C

TEKINJECT PU 1C FLEX 55 Mixture:

Color	Brown
Viscosity (20°C)	52 mPa.s
Density (20°C)	1,15 g/cm ³
Min. application temp	5 °C (lower is possible with adapted techniques)
Expansion volume	Up to 20 times in volume

- Reaction times (20°C):

Temperature	2 % CAT		6 % CAT		10 % CAT	
	Start	end	Start	End	Start	End
5 °C	40"	2'20"	19"	1'10"	15"	55"
15 °C	36"	1'56"	16"	1'05"	11"	53"
20 °C	27"	1'44"	14'	1'04"	10"	49"
25 °C	26"	1'35"	14"	1'02"	9"	48"

TEKINJECT PU 1C FLEX 55 reacted with 5 % water (PH 7).

IV. Processing

1. Resin preparation

Create 1 mixture with the TEKINJECT PU 1C FLEX 55 RESIN and adequate quantity TEKINJECT PU 1C CAT.

Depending on the ambient and structure temperature, the reaction times will vary (check 3. Technical data, Reaction times). The higher the temperature, the quicker the reaction time.

Secondly the amount of water present in the structure will also influence the reaction time of the mixture. The reaction time of the mixture can be altered by changing the component TEKINJECT PU 1C CAT (check 3. Technical data, Reaction times). The more TEKINJECT PU 1C CAT is added, the quicker the reaction time. We recommend a maximum of 10% TEKINJECT PU 1C CAT to be added. For quicker reaction times, we recommend using the TEKINJECT PU 1C ACCELERATOR.

2. Substrate preparation

Check the quality of the substrate, injection means increased pressure on the substrate, so the substrate needs to be of sufficient strength.

Determine the packers according to the injection technique, substrate dimensions and type of pump. According to the selected packer and injection technique, the holes in the substrate need to be drilled. Tighten the packers well to make sure the injected pressure is distributed.

The distance and pattern of the packers/bore holes depend on the substrate structure and the injection technique. Please consult your TEKINJECT contact person for more information or the specific application manuals of the injection techniques.

3. Injection

The TEKINJECT PU 1C FLEX 55 mixture needs to be injected with a 1-component pump.

The selected injection pressure is as low as possible. Start at the lowest point and increase until you see the resin flowing. Injection with low pressure ensure a deeper penetration of the resin and complete sealing of the structure.

Start injecting at the lowest point in case of a vertical application and at the widest point for a horizontal application. Open the valve of the gun, hold the pressure, and inject until the resin appears in the next packer. Stop pumping and proceed to the next packers. To make sure the material is penetrated in the full structure, opening and closing the valve and letting the material flow, can be advised. Continue the process until the whole structure is sealed.

4. Cleaning

If the components are liquid, the pump can be cleaned with TEKINJECT PU CLEANER. Hence, we recommend, every time there is a stop of more than 15 minutes, and at the end of the injection works to flush the pumps with TEKINJECT PU CLEANER, which is a cleaner with high flash point.

Hardened material needs to be cleaned with PU dissolver. Packers can be removed, and the boreholes can be sealed with a fast-setting mortar.

For more details see the application manual of the TEKINJECT PU 1C FLEX 55.

V. Packaging

TEKINJECT PU 1C FLEX 55 RESIN:	20 kg plastic jerry can 1000 kg IBC
TEKINJECT PU 1C CAT:	2 kg plastic bucket 20 kg plastic jerry can

VI. Shelf life

24 months after production date in the original, unopened and undamaged packaging, according to the storage instructions of each component (see technical data of this sheet). If the following recommendations are not followed, the shelf life of the material cannot be guaranteed.

VII. Precautions and Safety Recommendations

- Wear safety and protection materials when handling this material (glasses, gloves, protective clothing).
- In the event of contact with the eyes: rinse thoroughly with clean water and consult a doctor.
- In the event of skin contact: rinse with water thoroughly.
- Mix residues of the TEKINJECT FLEX 55 with sand and dispose of them in accordance with local regulations.
- The resin can react with water or atmospheric humidity to form CO₂ gas. This can build up pressure in a closed package or container that has already been opened. Consult the Material Data Safety Sheet for more information on health and safety regulations.

VIII. Company Details

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